Cavity and HOM coupler design for CEPC^{*}

Hong-Juan Zheng (郑洪娟)¹⁾ Jie Gao (高杰) Zhen-Chao Liu (刘振超)

Key Laboratory of Particle Acceleration Physics and Technology, Institute of High Energy Physics, Chinese Academy of Sciences, Beijing 100049, China

Abstract: In this paper we will show a cavity and higher order mode (HOM) coupler designing scheme for the Circular Electron-Positron Collider (CEPC) main ring. The cavity radio frequency (RF) design parameters are shown in this paper. The HOM power is calculated based on the beam parameters in the Preliminary Conceptual Design Report (Pre-CDR). The damping results of the higher order modes (HOMs) and same order modes (SOMs) show that they reach the damping requirements for beam stability.

Keywords: CEPC, 650 MHz 5-cell superconducting cavity, HOM coupler, higher order modes, Q_e , damping requirements

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1 Introduction

With the discovery of the Higgs boson at the LHC in 2012, the world's high energy physics (HEP) community is interested in future large circular colliders to study the Higgs boson. Because the Higgs mass is low (126 GeV), a circular e^+e^- collider can serve as a Higgs factory. The Institute of High Energy Physics (IHEP) in Beijing, in collaboration with a number of other institutes, has launched a study of a 50–100 km ring collider [1]. It will serve as an e^+e^- collider for a Higgs factory with the name of Circular Electron-Positron Collider (CEPC). A Preliminary Conceptual Design Report (Pre-CDR) was published in March, 2015 [2].

The circumference of the main ring is 54.7 km with 2 beams in one ring. The synchrotron radiation power for one beam is 51.7 MW. Table 1 shows the main parameters of the CEPC main ring [2]. The radio frequency (RF) system accelerates the electron and positron beams, compensates the synchrotron radiation loss and provide sufficient RF voltage for energy acceptance and the required bunch length in the collider. Superconducting Radio Frequency (SRF) cavities are used because they have much higher continuous wave (CW) gradient and energy efficiency as well as large beam aperture compared to normal conducting cavities. CEPC will use 384 five-cell 650 MHz cavities for the main ring The cavity design and HOM power analysis are shown in this paper.

2 Cavity design

The geometry of the superconducting cavity is shown in Fig. 1. The meaning and the effects of the cavity parameters are summarized in the following:



Fig. 1. The definition of cell shape parameters.

1) $R_{\rm iris}$ is the radius of the iris. Fig. 2 (a) shows that large $R_{\rm iris}$ is good for the cell-to-cell coupling. However, large $R_{\rm iris}$ leads to large $E_{\rm p}/E_{\rm acc}$ and $H_{\rm p}/E_{\rm acc}$ value. Large $R_{\rm iris}$ value also decreases the impedance of the fundamental mode.

2) D is the radius of the equator. It is used for the frequency tuning.

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¹⁾ E-mail: zhenghj@ihep.ac.cn

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Fig. 2. (color online) Electromagnetic parameters as a function of $R_{\rm iris}$, b/a, alpha, d.

Table 1. Main parameters for CEPC main ring.

parameter	unit	value	parameter	unit	value
beam energy	GeV	120	circumference	m	54752
number of IP		2	SR loss/turn	${\rm GeV}$	3.11
bunch number/beam		50	bunch population		3.79×10^{11}
$\begin{array}{c} {\rm synchrotron\ radiation\ (SR)}\\ {\rm power/beam} \end{array}$	MW	51.7	beam current	mA	16.6
bending radius	m	6094	momentum compaction factor		3.36×10^{-5}
revolution period	s	1.83×10^{-4}	revolution frequency	Hz	5475.46
emittance (x/y)	nm	6.12/0.018	$\beta_{\mathrm{IP}} \left(\mathrm{x/y}\right)$	$\mathbf{m}\mathbf{m}$	800/1.2
transverse size (x/y)	μm	69.97/0.15	$\xi_{ m x,y}/{ m IP}$		0.118/0.083
bunch length SR	$\mathbf{m}\mathbf{m}$	2.14	bunch length total	$\mathbf{m}\mathbf{m}$	2.65
lifetime due to beamstrahlung	\min	47	lifetime due to radiation Bhabha scattering	min	51
RF voltage	GV	6.87	RF frequency	MHz	650
harmonic number		118800	synchrotron oscillation tune		0.18
energy acceptance RF	%	5.99	damping partition number		2
energy spread SR	%	0.132	energy spread BS	%	0.096
energy spread total	%	0.163	during the collision		0.23
transverse damping time	turns	78	longitudinal damping time	turns	39
hourglass factor	\mathbf{Fh}	0.68	luminosity/IP	$\rm cm^{-2} \cdot \ s^{-1}$	$2.04{\times}10^{34}$

3) L is the half length of the cavity cell. It is determined by the fundamental frequency and the cavity geometry beta.

mechanical considerations.

5) The iris ellipse ratio (b/a) is determined by the local optimization of the peak electric field. Fig. 2 (b) shows that $E_{\rm p}/E_{\rm acc}$ and the cell-to-cell coupling are sen-

4) The equator ellipse ratio (B/A) is governed by

sitive to the iris ellipse ratio. It has a slight effect on $H_{\rm p}/E_{\rm acc}$ and R/Q.

6) alpha is the side wall inclination. Fig. 2 (c) shows that the angle has a slight effect on R/Q. Small alpha decreases the $H_{\rm p}/E_{\rm acc}$ value while increasing the celltocell coupling. However, small alpha increases the $E_{\rm p}/E_{\rm acc}$ value. The higher angle is better for the cavity chemistry and cleaning procedures.

7) d is the wall distance parameter. Fig. 2 (d) shows when d increases, $E_{\rm p}/E_{\rm acc}$ will decrease while $H_{\rm p}/E_{\rm acc}$ will increase. The parameter d is used to balance the $E_{\rm p}/E_{\rm acc}$ and $H_{\rm p}/E_{\rm acc}$ value. However, smaller d also increases the cell-to-cell coupling.

We use the code Buildcavity [3] and Superfish [4] to do the parameter scan analysis. The optimized parameters of the cavity based on the analysis above are shown in Table 2. The cell shape parameters are shown in Table 3. The asymmetric end cell design is better to extract the HOMs. The cutoff frequency of the waveguide modes for the beam pipe are 1.355 GHz (TM01) and 1.04 GHz (TE11).

Table 2. The 650 MHz superconducting cavity parameters.

parameter	value
operating frequency/MHz	650
no. of cells	5
cavity effective length/mm	1147
cavity iris diameter/mm	156
beam tube diameter/mm	170
cell-to-cell coupling	3%
$R/Q/\Omega$	514
geometry factor/ Ω	268
$E_{\rm p}/E_{\rm acc}$	2.4
$(H_{\rm p}/E_{\rm acc})/({\rm mT}/({\rm MV/m}))$	4.23
acceptance $gradient/(MV/m)$	20
acceptance Q_0	4×10^{10}

Table 3. The 650 MHz superconducting cavity cell shape parameters.

parameters	mid-cell	left end cup	right end cup
L/mm	115	114	113
$R_{\rm iris}/{ m mm}$	78	84.5	84.5
A/mm	94.4	92.1	91
B/mm	94.4	92.1	91
a/mm	20	13.8	13.7
b/mm	22.1	21.1	20.3
D/mm	206.6	206.6	206.6
$alpha/(^{\circ})$	2.24	16.7	16.4

3 HOM power

The bunch length of the main ring is 2.65 mm with a bunch population of 3.78×10^{11} . The total longitudinal

loss factor of the cavity can be calculated by the program ABCI [5]. The loss factor of the HOMs and the total HOM power can be obtained by

$$k_0 = \frac{\omega_0}{4} \cdot \frac{R}{Q} \cdot \mathrm{e}^{-\omega_0^2(\sigma_z/c)^2},\tag{1}$$

 k_0 is the loss factor of the fundamental mode. ω_0 is the frequency of the fundamental mode. R/Q is the ratio of the transverse/longitudinal shunt impedance to its quality factor for the fundamental mode. σ_z is the bunch length. c is the speed of light.

$$k_{\rm HOM} = k_{\rm t} - k_0, \qquad (2)$$

where k_{HOM} is the loss factor of the HOMs and k_{t} is the total loss factor from ABCI. We can then get

$$P_{\rm HOM} = 2k_{\rm HOM} \cdot Q_{\rm b} \cdot I_0, \qquad (3)$$

where P_{HOM} is the HOM power, Q_{b} is the bunch charge, I_0 is the beam current, and the factor 2 means there are two beams in one ring. According to the simulation results, the loss factor of the HOMs is 1.8 V/pC. The HOM power for each cavity is 3.6 kW. Below the cut-off frequency (f=1.355 GHz) of the beam pipe, all power should be extracted by the HOM coupler. Figure 3 shows the distribution of power from the cavity HOM properties.



Fig. 3. Frequency distribution of HOM power.

4 SOMs and HOMs damping

4.1 SOMs damping

There are four other passband modes of the operating mode which are called the Same Order Modes (SOMs). Since the SOMs are close in frequency to the operating mode, they cannot be damped in the same way as the HOMs. These modes may drive instabilities or extract significant RF power from the beam. We consider using the input coupler as the SOM coupler. The external quality factor (Q_e) of the input coupler for the fundamental mode is 2.2×10^6 . Both 2-D and 3-D models are used to calculate the Q_e of SOMs. The results are shown in Table 4.

In a storage ring, the beam instabilities in both the longitudinal and the transverse directions caused by a RF system are mainly from the cavities. To keep the beam stable, the radiation damping time should be less than the rise time of the multi-bunch instability. The threshold for the longitudinal impedance is given by [6]

$$R_{\rm L}^{\rm thresh} = \frac{2(E_0/e)\nu_{\rm s}}{N_{\rm c}f_{\rm L}I_0\alpha_{\rm p}\tau_{\rm z}},\tag{4}$$

 E_0 is the beam energy. e is the electronic charge. $\nu_{\rm s}$ is the synchrotron oscillation tune. $N_{\rm c}$ is the total number of cavities. $f_{\rm L}$ is the mode frequency. $\alpha_{\rm p}$ is the momentum compaction factor. $\tau_{\rm z}$ is the longitudinal damping time. Bringing the beam parameters from Table 1 into this equation, the longitudinal impedance threshold for different modes can be obtained.

The threshold of the external quality factor of the mode is given by

$$Q_{\rm limit} = \frac{R_{\rm L}^{\rm thresh}}{R/Q}.$$
 (5)

According to equations (4) and (5), the Q_{limit} results are also shown in Table 4.

If we consider the worst case, all the modes are on resonance $(\Delta \omega T_{\rm b} = 0, T_{\rm b} \ll T_{\rm d})$ [7]. The power dissipated by the beam is

$$P_{\rm b,n} = \frac{R_{\rm a} I_0^2}{1+\beta},\tag{6}$$

$$\beta = \frac{Q_0}{Q_{\rm e}},\tag{7}$$

 $R_{\rm a}$ is the shunt impedance of the mode. β is the coupling factor. Q_0 is the unloaded quality factor. $T_{\rm b}$ is the bunch spacing time. $T_{\rm d}$ is the decay time of the mode.

If we consider the real cavity passband modes frequencies and the bunch time spacing of the collider $(\Delta \omega T_{\rm b} \neq 0)$, the power dissipated by the beam is

$$\omega_{\rm n} = \omega + \Delta \omega, \qquad (8)$$

$$\omega = \frac{2\pi h}{T_{\rm b}},\tag{9}$$

$$F_{\rm r} = \frac{1 - \exp\left(-2\frac{T_{\rm b}}{T_{\rm d}}\right)}{2\left[1 - 2\exp\left(-\frac{T_{\rm b}}{T_{\rm d}}\right)\cos(\Delta\omega T_{\rm b}) + \exp\left(-2\frac{T_{\rm b}}{T_{\rm d}}\right)\right]},\tag{10}$$

$$T_{\rm d} = \frac{2Q_{\rm L}}{\omega_{\rm n}} = \frac{2Q_0}{\omega_{\rm n}(1+\beta)},\tag{11}$$

$$P_{\rm b,n} = \frac{R_{\rm a} I_0^2}{1+\beta} \frac{T_{\rm b}}{T_{\rm d}} F_{\rm r}, \qquad (12)$$

 $\omega_{\rm n}$ is the frequency of the SOM. The integer h is the harmonic number of the beam and ω is the frequency that governs the bunch spacing. $Q_{\rm L}$ is the loaded quality factor.

The power dissipated by the beam can be obtained by the analysis above. The results are shown in Table 4. $P_{\rm SOM-res}$ stands for the worst case and $P_{\rm SOM}$ stands for the general case. The analysis results show that the total SOM power is quite small when we consider the real cavity passband modes frequencies and the bunch time spacing of the collider. Even assuming resonant excitation, the total SOM power is about 1 kW and with the input coupler damping, the power dissipated on the cavity wall is negligible (~ 0.1 W). In other words, the damping for the SOMs by the input coupler is very efficient.

4.2 HOMs damping

Higher order modes excited by the intense beam bunches must be damped to avoid additional cryogenic loss and multi-bunch instabilities. This is accomplished by extracting the stored energy via HOM couplers mounted on both sides of the cavity beam pipe and the HOM absorbers outside the cryomodule.

There are three major varieties of HOM couplers mainly used: waveguide, coaxial and beam tube. The coaxial HOM coupler is prevalent on several SRF cavity designs, such as XFEL, ILC, and SNS. There are challenges revealed with loop couplers in operating machines, such as antenna overheating, multipactor, and mis-tuning due to fabrication variations. Beam tube couplers use large diameter beam pipes so as to reduce the R/Q values of the HOMs, as well as to propagate the HOMs freely out of the cavity to high power located at

Table 4. SOMs damping of the 650 MHz 5-cell cavity by the input coupler.

mode	f/MHz	$R/Q/\Omega$	$Q_{ m limit}$	$Q_{ m e}$	$P_{\rm SOM}/{\rm W}$	$P_{\rm SOM\text{-}res}/{\rm W}$
$\pi/5$	632.322	0.02	4.5×10^{9}	1.2×10^{7}	1.3×10^{-5}	268.9
$2\pi/5$	637.099	0.00017	5.4×10^{11}	3.3×10^{6}	8.7×10^{-7}	0.6
$3\pi/5$	643.139	0.341	2.6×10^{8}	1.7×10^{6}	9.3×10^{-3}	638.9
$4\pi/5$	648.146	0.078	1.1×10^9	$1.2{ imes}10^6$	2.9×10^{-4}	105.8

room temperature. This type of coupler will decrease the accelerating efficiency. They are mainly used for high current applications, such as KEK-B and CESR-III. The waveguide coupler has the benefit of transporting the HOM power to external room temperature loads. The cut-off is a natural rejection filter for the fundamental mode. It has a high power handling capability. The structure of the waveguide coupler is simple. The waveguide coupler has been used in several facilities, such as PEPII, CEBAF and JLab high current cryomodule design [8].

The waveguide couplers are chosen for HOMs damping. The high-pass filtering characteristics of the waveguide are used to bring the operating frequency of the cavity under the cut-off frequency of the waveguide. The higher order modes can propagate from the waveguide. We choose a cut-off frequency a little lower than the first higher order mode as the cut-off frequency of the waveguide. There are five waveguide HOM couplers and one coaxial main coupler spaced symmetrically to minimize transverse kick to the beam. The angular arrangement takes care of all mode polarizations. The five cell cavity with waveguide couplers is shown in Fig. 4.



Fig. 4. (color online) 5 cell cavity with waveguide HOM couplers.

The higher order modes of the accelerating cavities will lead to coupled bunch instability. The threshold for the longitudinal impedance is given by equation (4). The transverse coupled bunch instability is mainly caused by the dipole modes in the cavity. The threshold for the transverse impedance can be expressed as

$$R_{\rm T}^{\rm thresh} = \frac{2(E_0/e)}{N_{\rm c} f_{\rm rev} I_0 \beta_{x,y} \tau_{x,y}},\tag{13}$$

where f_{rev} is the revolution frequency, $\beta_{x,y}$ is the beta function in the RF cavity region, and $\tau_{x,y}$ is the transverse damping time.

The HOMs are calculated up to 2 GHz. The simulation results compared with the impedance threshold are shown in Fig. 5 and Fig. 6. Figure 5 shows the damping results for the monopole modes. As can be seen from the results, the damping for all the monopole modes are under the longitudinal impedance threshold. The Q_e for fundamental mode is 4×10^{11} . The Q_e for most of monopole modes is below 10^3 while only a few of them are above 10^5 . The HOM power loss on the cavity is only a few milliwatts if the Q_0 of the monopole mode is 10^{10} . Figure 6 shows the damping results for the dipole modes. Most of the dipole modes damping results are under the transverse impedance threshold. However, we did not take into account the spread in the resonance frequencies of different cavities. If the frequency spread is 0.5 MHz, the impedance threshold can increase by 1–2 orders of magnitude [9]. So, this design can meet the requirements for beam stability.



Fig. 5. (color online) Monopole modes damping results compared with impedance threshold.



Fig. 6. (color online) Dipole modes damping results compared with impedance threshold.

5 HOM check

Two separate eigenmode simulations for just a single cell, with periodic boundary conditions (PBC) [10], were computed. One can control the phase shift from one cell to the other when using the PBC. In the end, 34 modes up to 1.8 GHz were calculated. One can get the resonant frequency of the fundamental 0-mode f_0 (0° phase shift

at PBC) and the π -mode f_{π} (180° phase shift at PBC). The same rules apply to the higher order modes. To calculate the cell-to-cell coupling factor one needs only f_0 and f_{π}

$$k_{\rm cc} = 2 \cdot \frac{f_{\pi} - f_0}{f_{\pi} + f_0}.$$
 (14)

The factor k_{cc} specifies the passband width and smaller k_{cc} gives narrower passband. For small ($|k_{cc}| \leq 0.01$) values, there is a danger that if the given mode is excited by the beam, e.g., somewhere in the middle of the cavity, it will propagate out and decay very slowly. Thus the factor k_{cc} gives us a preliminary knowledge of which modes can be dangerous or trapped. The results of the eigenmode analysis are listed in Table 5, including the f_0 and f_{π} of all the modes, mode type, cell-to-cell coupling, and mode impedance. There are two modes with small k_{cc} values, one of which is the TEM3 mode. The other is the TM D5 mode After the field pattern analysis, the

TEM3 mode is TE011 mode and the TM D5 mode is TM120 mode. There is no longitudinal electric field on axis for monopole mode TE012. The impedance for the dipole mode TM120 is also under the impedance threshold ($10^7 \Omega/m$). Although the cell-to-cell coupling factors of the two modes are small, they are not dangerous.

6 Conclusion

In this paper, we give a reasonable cavity and HOM coupler design scheme for the CEPC main ring. The cavity parameters are given in the paper. The frequency distribution of the HOM power shows that the total HOM power for each cavity is 3.6 kW. After the waveguide HOM coupler is introduced to the cavity, all the HOMs are under the impedance threshold. The SOMs are also damped successfully by the input coupler. All of the analysis results show that the damping scheme is successful.

Table 5. Eigenmode analysis results.

phase advance 0°		phase advance 180°			type	kaa	
mode	f/MHz	$Z = (R/Q)Q_{\rm e}$	mode	f/MHz	$Z = (R/Q)Q_{\rm e}$	type	10CC
1	0.630	$1.21. imes 10^{11}$	1	0.650	$9.15. imes 10^{13}$	TM M1	0.0303
2,3	0.759	$1.91. imes 10^3$	4,5	0.887	$2.46. imes 10^5$	TE D1	0.1551
4,5	0.946	10.3	2,3	0.877	$8.00. \times 10^{2}$	TM D2	-0.075
8	1.182	$1.79.\!\times\!10^2$	8	1.130	$5.02. imes 10^{2}$	TM M2	-0.0466
9	1.213	$2.7. \times 10^{-2}$	11	1.218	$1.43. \times 10^{-3}$	TE M3	0.0045
10,11	1.238	$1.63. imes 10^4$	16, 17	1.361	$1.67. \times 10^{3}$	TM D3	0.0948
14	1.331	84.8	18	1.400	2.76	TM M4	0.0506
17,18	1.479	$5.93. imes 10^{6}$	19,20	1.509	$2.15. \times 10^4$	TE D 4	0.0202
27,28	1.652	$1.56.\!\times\!10^5$	29,30	1.661	$4.26. imes 10^{3}$	TM D5	0.0057
35	1.802		31	1.665	26.9	TM M4	-0.0791

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